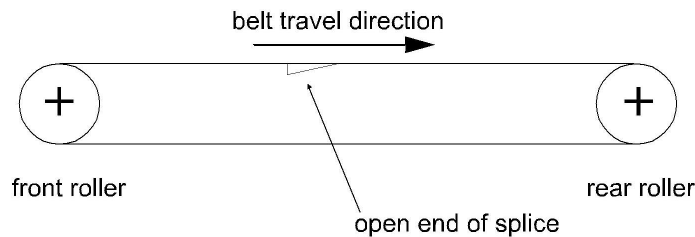


## Replacing the Walk Belt or Deck

- All instructions are given as if you were exercising on the treadmill.

Whenever you install a new walk belt, you should install a new deck or turn over the existing deck (the deck is reversible). Inspect the compression mounts each time you replace the walk belt and replace if worn.

1. Raise the treadmill to its maximum height. Turn off the power, unplug the power cord, and remove the hood as previously described.
2. Remove the front and rear roller assemblies (see previous).
3. Grasp the left siderail cover at the rear of the treadmill, then pull it straight back to slide the cover off. Repeat for the right cover.
4. Remove the 12 screws that hold the deck to the siderails.
5. Remove the deck and belt.
6. Install a new belt with the logo side up, and reassemble the treadmill following Steps 1-6 in reverse order.
  - When you install a new belt, verify that the closed end of the splice on the walk belt hits the roller first as the belt rotates.



7. Adjust the belt tracking and tension.

### Field Functional Test

To verify that the treadmill is operating properly, perform Field Test No. 3. See Appendix D, Field Functional Tests, for specific instructions.

## Replacing Compression Mounts

Inspect the compression mounts each time you change the walk belt. Replace the mounts if worn.

1. Remove the deck as previously described.
2. Locate and unscrew the compression mounts from the inside of each siderail; there are five long mounts and three short